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D4017-5**Job Sheet 190496****Part No:** D4017-5**Job Qty:** 4 pcs

DAS
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9-89

Part Name: Hinge Rib**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/11/19**Job Tracking No:****Due Date:** 3/8/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:**

Note: DWG REV F SHEET 6 IPP RevA: new issue DD 09.11.26 verified by:EC IPP Rev:B as per dwg RevA DD 10.03.06 verified by:EC IPP Rev:C as per dwg RevB DD 10.04.16 verified by:EC IPP Rev:D as per dwg revC DD 10.08.18 verified by:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Basket - 1	4 pcs	3/8/19		0.00	2.25	Large Fab - 1		<i>ML</i>
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
110	QC 5	4 pcs	3/8/19		0.00	0.00	Large Fab - 9		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
120	Packaging 3-1 - Stock - B4B	4 pcs	3/8/19		0.00	0.00	QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
	Packaging 3 - 1 - B4B						Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

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		Packaging 3 - 4 - B4B						
		Packaging 3 - 5 - B4B						
		Packaging 3 - 6 - B4B						
		Packaging 3 - 7 - B4B						
		Packaging 3 - 8 - B4B						
		Packaging 3 - 9 - B4B						
		Packaging 3 - 10 - B4B	MFL					
		Packaging 3 - 11 - B4B						
		Packaging 3 - 12 - B4B						
		Packaging 3 - 13 - B4B						
		Packaging 3 - 14 - B4B						
		Packaging 3 - 15 - B4B						
		Packaging 3 - 16 - B4B						
		Packaging 3 - 17 - B4B						
		Packaging 3 - 18 - B4B						
		Packaging 3 - 19 - B4B						
		Packaging 3 - 20 - B4B						
		Packaging 3 - 21 - B4B						
		Packaging 3 - 22 - B4B						
		Packaging 3 - 23 - B4B						
		Packaging 3 - 24 - B4B						
		Packaging 3 - 25 - B4B						
		Packaging 3 - 26 - B4B						
		Packaging 3 - 27 - B4B						
		Packaging 3 - 28 - B4B						
		Packaging 3 - 29 - B4B						
		Packaging 3 - 30 - B4B						
		Packaging 3 - 31 - B4B						
		Packaging 3 - 32 - B4B						
		Packaging 3 - 33 - B4B						
		Packaging 3 - 34 - B4B						
		Packaging 3 - 35 - B4B						
		130	QC 21 - SA	4 pcs	3/8/19	0.00 0.00	QC 21 - SA - 21	DAG
							QC 21 - SA - 70	21
							QC 21 - SA - 53	9-85

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Part Op 100 - 1- Cut tube as per dwg D4017 2- Deburr and remove identify marks
 Descriptions: 120 - (Identify as per dwg & Stock Location: _____)
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	18.4160 ft (4.604 ea)	100-Large Fab - Basket - 1	5155738

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Basket - 1	M304TS0.750W.049	18	524	0

Part Specifications



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found.

Container No: S158234



Part: D4017-5

Job No: 190496

Serial No/Batch: S158234

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/01/19

Plex 2/11/19 7:28 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Chimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					